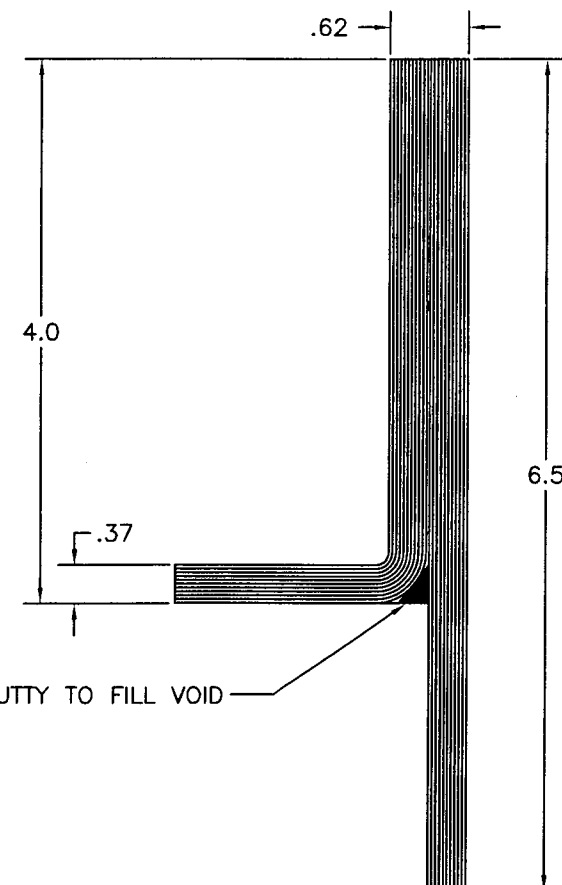
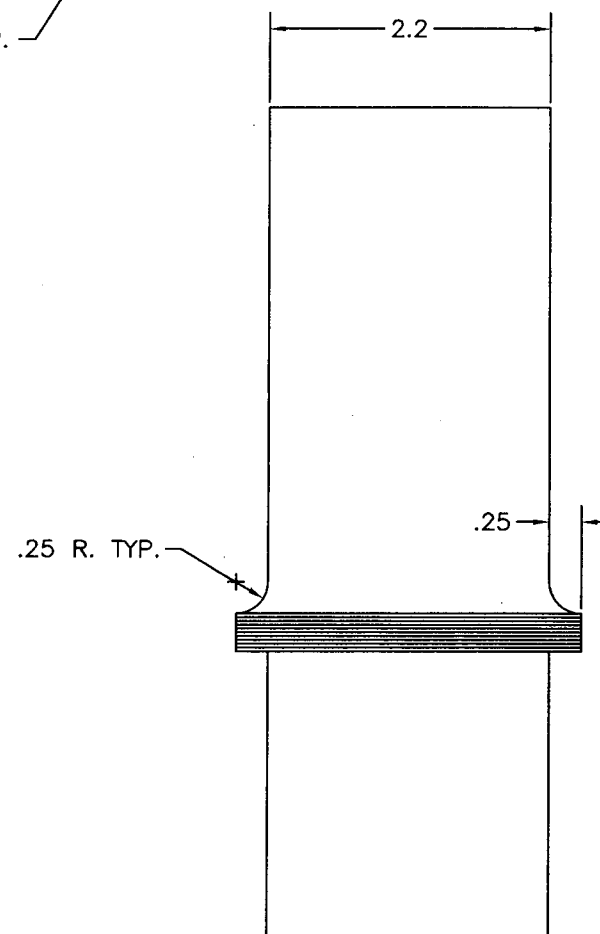
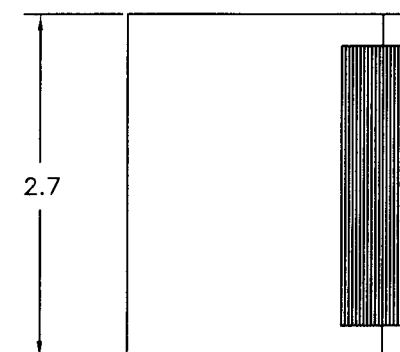


41228-202-105-001 LUG ⑥



41228-202-105-003 LUG

REVISION				APPROVED	DATE
LETTER	DFTSMAN	DATE	DESCRIPTION		
①	TAH	11/4/93	ADDED -003 LUG TO L/M & F/D, ADDED NOTES 2 & 3		
②	TAH	12/17/93	CHANGED P/N ON F/D & L/M		

- ③ OBTAIN CONTOURS FROM MASTER PATTERN 41228-202-105-003 FABRICATE USING MOLD 41202-202-105-001A & -003A. ①
- ② OBTAIN CONTOURS FROM MASTER PATTERN 41228-202-105-001 FABRICATE USING MOLD 41202-202-105-001A & -001B. ①
- ① BUILD UP LUG IN ACCORDANCE TO ERA PROCESS SPECIFICATION ERA-2003.

NOTE:

		41228-202-105-003	LUG	①/③ ①			
		41228-202-105-001	LUG	①/② ②			
		PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE
		NO. REQ'D PER ASSY	LIST OF MATERIAL				
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	-001	7	41228-201-004				
	-003	1	41228-201-003				
	-001	7	41228-201-003				
DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY		MDL			
				UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03 XXX.±.010 ANGLES ±.1/2°	DRFTSMN T. HARVILLE 12/4/92 CHECK D. MURPHY 12/4/92 STRESS P. SCHWARTZ 12/4/92 PROJ. ENGR. HEAT TREAT FINISH	TITLE UPPER LUG DWG. SIZE C SCALE NONE	DWG. NO. 41228-202-105 REV. B
					Era Aviation, Inc.		